

Date: Monday, 10/30/2006 4:15:04 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LUG	
Job Number	: 29228A		Part Number	: D2657	
Estimate Number	: 10338		Drawing Number	: D2657 REV A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 10/30/2006	S.O. No. : N/A	Drawing Revision	: A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 11/25/2006	
Previous Run	: 28857A		Qty:	39	Um: Each
Written By			Comment	: Est Rev: A New Issue 05-11-07 JLM	
Checked & Approved By					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	M1010B0750X02500	ASTM A21 Steel .75"x2.5"		
		Comment: Qty.: 0.1925 f(s)/Unit Total : 5.7740 f(s) Material: ASTM A36 steel bar 2.50" x 0.75" thick (M1010-B0.750 x 02.500) Batch 17101926	and 06/11/03	39
2.0	BAND SAW	BAND SAW		
		Comment: BAND SAW Cut blanks: 2.200" long	and 06/11/03	39
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1		
		Comment: HAAS CNC VERTICAL MACHINING #1 1-Machine per folio FA040 and Dwg D2657		
	2-Deburr		J.F. 06/11/04	39
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE		
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	J.F. 06/11/04	39
5.0	QC8	SECOND CHECK		
		Comment: SECOND CHECK	J.G. 06/11/06	39

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA Date: 06/11/07
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Date: Monday, 10/30/2006 4:15:05 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG

Job Number: 29228A

Part Number: D2657

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST S8

10/11/06 (39)

7.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

10/11/06 (38)

Job Completion



10/11/06

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	29228 A
Description: Lug	Part Number:	D2657
Inspection Dwg: D2657 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	J.F.	Audited by:	SD	Prototype Approval:	N/A
Date:	06/11/04	Date:	06-11-04	Date:	N/A

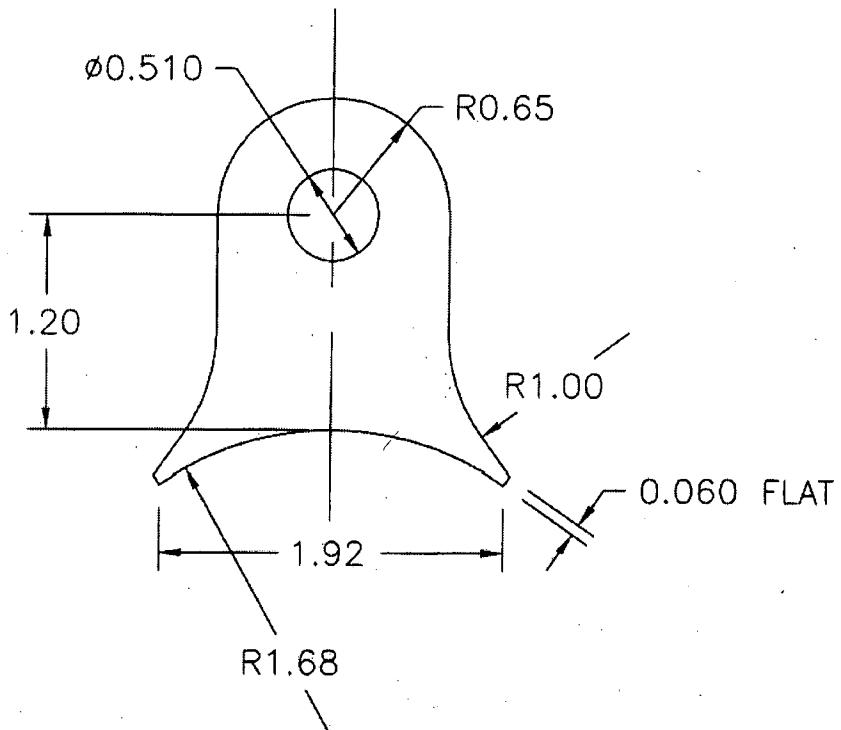
Rev	Date	Change	Revised by	Approved
A	03.12.23	New Issue	KJ/RF	TT

DART

1 COPY
SHEET 1 OF 1

DESIGN <i>DS</i>	DRAWN BY <i>DS</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>S</i>	APPROVED <i>S</i>	DRAWING NO. D2657
DATE 97.11.03		REV. A SHEET 1 OF 1
		TITLE LUG
		SCALE 1:1
A	97.11.03	NEW ISSUE

RELEASED
97/11/07 DS



#00.04.05
0.063

BREAK ALL SHARP CORNERS 0.010 TO 0.020

MATERIAL: ASTM A36 STEEL 0.375 THICK

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
PART IS SYMMETRIC ABOUT CENTER-LINE

SHOP COPY
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29228A